



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D206-642-212
Job Sheet 168057



Part No: D206-642-212

Job Qty: 1 ea

Part Name: Skidtube RH, High Gear with Standard Wearplates (2.5" Bolt Spacing on Aft Saddle)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/9/17

Job Tracking No:

Due Date: 12/14/17

Created By: Linda Lacelle

Type: Stock

Description:

Customer: Ausjet Aviation Group Pty Ltd (CAUSJ01)

81 Bristol Street Essendon Fields, Victoria, 3041 Australia

Note: DWG REV Q SHEET 27 IPP Rev:K 05.07.14 ECN 847 & 901; Add Tow Ring and GHW Kit KJ/CP/JLM IPP Rev:L 07-12-04 ECN 1080p DD verified by: IPP rev M 10.02.02 per IIN rev M EC verified by: JLM IPP REV:N 11.11.17 PER IIN REVO DD VERF;EC IPP Rev:O 12.11.21 ECN12-679 DD verf:JLM IPP Rev:P 14.04.24 ECN14-520 DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/14/17	0.00	0.00	Start Up Stores/Pkg1		<i>[Signature]</i>
110	Packaging	1 pcs		12/14/17	0.00	0.00	Packaging1		<i>[Signature]</i>
120	QC	1 pcs		12/14/17	0.00	0.00	QC4		<i>[Signature]</i>
125	DC	1 pcs		12/14/17	0.00	0.00	DC		<i>[Signature]</i>
130	Packaging	1 pcs		12/14/17	0.00	0.00	Packaging3		<i>[Signature]</i>
140	QC21-FG	1 Ea		12/14/17	0.00	0.00	QC21		<i>[Signature]</i>

Part Op 125 - Photocopy bluefile & type labels per PPP206-642-212 CHG008

Descriptions: 130 - Identify and pack for shipping as per PPP D206-642-212 Location : FG083

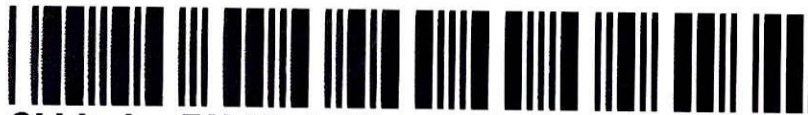
Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	AN3-41A 5022200	8 ✓	41	0	0
	AN4-6A 5022199	12 ✓	563	0	0
	AN4C5A 5022195	1 ✓	28	0	0
	AN5-11A 5022191	4 ✓	446	0	0
	AN5-7A 5022185	4 ✓	2,682	0	0
	AN6-44A 5022182	2 ✓	153	0	0
	D206-642-241 5014400	1 ✓	3 <i>Broussard</i>	0	0
	D206-651-041 F101825	1 ✓	7	0	0
	D2652 5024120	16 ✓	104 <i>Broussard</i>	0	0
	D2665-2 5022165	2 ✓	7 <i>1035x1</i>	0	0
	D2666-2 5022156	2 ✓	6	0	0
	D2712 5022140	10 ✓	103	0	0
	D2884 5024246	2 ✓	16 <i>Broussard</i>	0	0
	D2885 5022132	2 ✓	30	0	0
	D3413-1 5022119	1 ✓	48	0	0
	MS21042L3 5022114	8 ✓	1,328	0	0
	MS21042L4 5022109	12 ✓	1,624	0	0
	MS21042L6 FM137963-52	2 ✓	226	0	0
	NAS1149C0463R 500221051	1 ✓	129	0	0
	NAS1149D0363J 500221038	1 ✓	613	0	0
	NAS1149D0463J 500221024	2 ✓	1,444	0	0

1x 006410C

DART
AEROSPACE
S026620

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



**Skidtube RH, High Gear with Standard Wearplates (2.5" Bolt
Spacing on Aft Saddle)**

PART NO: D206 - 642 - 212

Revision:

Operation: Packaging

Change No: CHG008

Mfg Date: 12/22/17

Job No: 168057

~~NAS1149D0563J~~ 500221018 ✓
~~NAS1149D0663J~~ 500221004 ✓

1,355
645

0
0

0
0

Part Specifications

Specifications could not be found.

Plex 11/10/17 11:41 AM dart.lacelle.linda

4.3 206A/B HIGH GEAR SKIDTUBES

ITEM	QTY -211	QTY -212	QTY -213	QTY -214	QTY -241	QTY -257	PART NUMBER	DESCRIPTION
	X						D206-642-211	SKIDTUBE INSTALLATION, LH
		X					D206-642-212	SKIDTUBE INSTALLATION, RH
			X				D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
1	1	1	1	1	X		D206-642-241	SKIDTUBE
						X	D206-642-257	WEARSHOE KIT (REPLACES -247)
	1	1	1	1			D206-651-041	* 206 GHW ADAPTER ⁽³⁾
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG ⁽¹⁾
2B					18		D2651-3	* O-RING ⁽¹⁾
3					1		D2646	* AFT CAP ⁽¹⁾
4					2		MS27039-1-08	* SCREW ⁽¹⁾
5					2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	NUT (OR MS21042L3)
12B	8	8	8	8			NAS1149D0363J	WASHER (OR AN960JD10)
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT ⁽²⁾
14B			2	2			MS21042-5	* NUT (OR MS21042L5) ⁽²⁾
15	8	8	8	8			NAS1149D0563J	WASHER (OR AN960JD516)
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			NAS1149D0463J	WASHER (OR AN960JD416)
18	12	12	12	12			MS21042-4	NUT (OR MS21042L4)
20A					4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1	D4956-13	WEARSHOE (REPLACES D3535-13 + D3536-13)
23A					1	1	D4956-21	WEARSHOE (REPLACES D3535-21 + D3536-21)
24A					1	1	D4956-33	WEARSHOE (REPLACES D3535-33 + D3536-33)
26A					44	44	MS27039C1-08	SCREW
26B					44	44	NAS1149C0332R	WASHER (OR AN960C10L)
26C					44		ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			NAS1149D0663J	WASHER (OR AN960JD616)
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1			D3413-1	RING (REPLACES D2655)
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	SADDLE SPACER

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE⁽²⁾ MAY BE REQUIRED ON -213/-214 INSTALLATIONS⁽³⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

• COPYRIGHT © 2000 BY DART AEROSPACE USA, INC. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: Q

Date: 13.08.12

Part Number: D206-642-211/-212

Description: SKIDTUBE , LH/RH

[illegible]